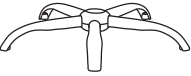
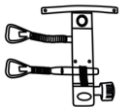


ASSEMBLE INSTRUCTION ACA516

A*5 	I *4  M6*20MM
B*1 	J*3  M6*35MM
C*1 	K*4  M8*30MM
D*1 	L*4 
E*1 	M*1 
F*1 	
G*1(R&L) 	
H*1 	

